

Introduction to rotordynamics

Mathias Legrand

McGill University

Structural Dynamics and Vibration Laboratory

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Outline



① Introduction

- Structures of interest
- Mechanical components
- Selected topics
- History and scientists

② Equations of motion

- Inertial and moving frames
- Displacements and velocities
- Strains and stresses
- Energies and virtual works
- Displacement discretization

③ Structural analysis

- Static equilibrium
- Modal analysis

④ Case studies

- Case 1: flexible shaft bearing system
- Case 2: bladed disks

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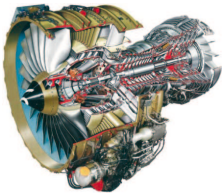
4 Case studies

- Case 1: flexible shaft bearing system
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Structures of interest

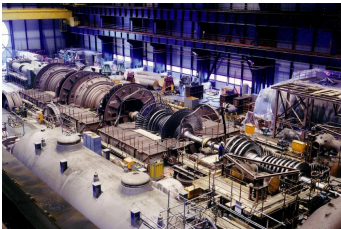
Jet engines



Machine tools



Electricity power plants



Gyroscopes

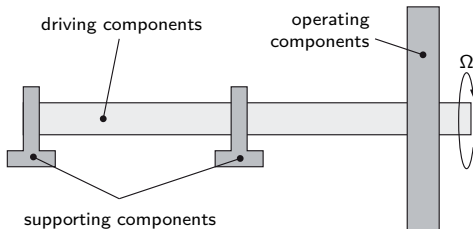




Mechanical components

Terminology

- Supporting components
- Driving components
- Operating components



Definitions

- Supporting components: journal bearings, seals, magnetic bearings
- Driving components: shaft
- Operating components: bladed disk, machine tools, gears

Selected topics



1 Driving components

- ▶ linear vs. nonlinear formulations
- ▶ constant vs. non-constant rotational velocities Ω
- ▶ Ω -dependent eigenfrequencies
- ▶ isotropic vs. anisotropic cross-sections
- ▶ rotational vs. reference frames
- ▶ stationary and rotating dampings
- ▶ gyroscopic terms
- ▶ external forcings and imbalances
- ▶ critical rotational velocities, CAMPBELL diagrams, stability
- ▶ reduced-order models and modal techniques
- ▶ fluid-structure coupling
- ▶ bifurcation analyses, chaos

2 Supporting components

- ▶ linear vs. nonlinear formulations
- ▶ constant vs. non-constant rotational velocities
- ▶ gyroscopic terms
- ▶ fluid-structure coupling

3 Operating components

- ▶ linear vs. nonlinear formulations
- ▶ concept of axi-symmetry
- ▶ reduced-order models
- ▶ fluid-structure coupling
- ▶ critical rotational velocities, CAMPBELL diagrams, stability
- ▶ fixed vs. moving axis of rotation
- ▶ centrifugal stiffening

History and scientists



- 1869 – RANKINE – *On the centrifugal force on rotating shafts*
 - ▶ steam turbines
 - ▶ notion of critical speed
- 1895 – FÖPPL, 1905 – BELLUZO, STODOLA
 - ▶ notion of supercritical speed
- 1919 – JEFFCOTT – *The lateral vibration of loaded shafts in the neighborhood of a whirling speed*
- Before WWII: MYKLESTADT-PROHL method
 - ▶ lumped systems
 - ▶ cantilever aircraft wings
 - ▶ precise computation of critical speeds
- Contemporary tools
 - ▶ finite element method
 - ▶ nonlinear analysis

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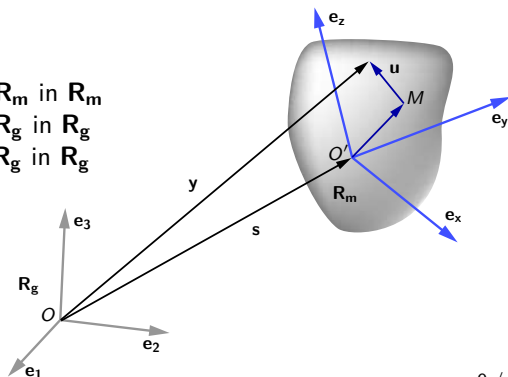
Inertial and moving frames

Full 3D rotating motion of the dynamic frame

- Fixed (galilean, inertial) reference frame \mathbf{R}_g
- Moving (non-inertial) reference frame \mathbf{R}_m
- Rigid body large displacements $\mathbf{R}_m/\mathbf{R}_g$
- Small displacements and strains in \mathbf{R}_m

Coordinates

- \mathbf{x} : position vector of M in \mathbf{R}_m
- \mathbf{u} : displacement vector of M/\mathbf{R}_m in \mathbf{R}_m
- \mathbf{s} : displacement vector of O'/\mathbf{R}_g in \mathbf{R}_g
- \mathbf{y} : displacement vector of M/\mathbf{R}_g in \mathbf{R}_g





Displacements and velocities

Rotation matrices

$$\mathbf{R}_1 = \begin{bmatrix} \cos \theta_z & -\sin \theta_z & 0 \\ \sin \theta_z & \cos \theta_z & 0 \\ 0 & 0 & 1 \end{bmatrix}; \mathbf{R}_2 = \begin{bmatrix} \cos \theta_Y & 0 & -\sin \theta_Y \\ 0 & 1 & 0 \\ \sin \theta_Y & 0 & \cos \theta_Y \end{bmatrix}; \mathbf{R}_3 = \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos \theta_1 & -\sin \theta_1 \\ 0 & \sin \theta_1 & \cos \theta_1 \end{bmatrix}$$

$$\Rightarrow \mathbf{R} = \mathbf{R}_3 \mathbf{R}_2 \mathbf{R}_1$$

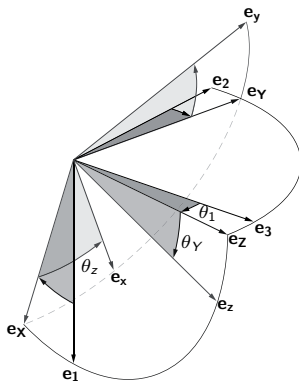
Coordinates transformation

- absolute displacement $\mathbf{y} = \mathbf{s} + \mathbf{R}(\mathbf{x} + \mathbf{u})$
- angular velocity matrix $\mathbf{\Omega} \mid \dot{\mathbf{R}} = \mathbf{R}\mathbf{\Omega}$

Velocities

- Time derivatives of positions in \mathbf{R}_g
- $\dot{\mathbf{y}} = \dot{\mathbf{s}} + \mathbf{R}\dot{\mathbf{u}} + \dot{\mathbf{R}}(\mathbf{x} + \mathbf{u}) = \dot{\mathbf{s}} + \mathbf{R}\dot{\mathbf{u}} + \mathbf{R}\mathbf{\Omega}(\mathbf{x} + \mathbf{u})$

$$\mathbf{\Omega} = \begin{bmatrix} 0 & -\Omega_3(t) & \Omega_2(t) \\ \Omega_3(t) & 0 & -\Omega_1(t) \\ -\Omega_2(t) & \Omega_1(t) & 0 \end{bmatrix}$$



Strains and stresses



Quantities of interest

- Stresses σ
- Strains ε : Green measure

$$\varepsilon_{ij} = \frac{1}{2} \left(\frac{\partial u_i}{\partial x_j} + \frac{\partial u_j}{\partial x_i} + \frac{\partial u_m}{\partial x_i} \frac{\partial u_m}{\partial x_j} \right) = \varepsilon_{ij}^{\text{ln}} + \varepsilon_{ij}^{\text{nl}}$$

- Pre-stressed configuration and centrifugal stiffening

Constitutive law

- Generalized Hooke law $\sigma = \mathbf{C}\varepsilon$
- $\mathbf{C} \rightarrow$ linear elasticity tensor

Energies and virtual works



Kinetic energy

$$E_K = \frac{1}{2} \int_V \rho \dot{\mathbf{y}}^T \dot{\mathbf{y}} dV = \frac{1}{2} \int_V \rho \dot{\mathbf{u}}^T \dot{\mathbf{u}} dV + \int_V \rho \dot{\mathbf{u}}^T \boldsymbol{\Omega} \mathbf{u} dV + \frac{1}{2} \int_V \rho \mathbf{u}^T \boldsymbol{\Omega}^2 \mathbf{u} dV$$

$$- \int_V \rho (\mathbf{u}^T \boldsymbol{\Omega} - \dot{\mathbf{u}}^T) (\mathbf{R}^T \dot{\mathbf{s}} + \boldsymbol{\Omega} \mathbf{x}) dV + \frac{1}{2} \int_V \rho (\dot{\mathbf{s}}^T \dot{\mathbf{s}} + 2 \dot{\mathbf{s}}^T \mathbf{R} \boldsymbol{\Omega} \mathbf{x} - \mathbf{x} \boldsymbol{\Omega}^2 \mathbf{x}) dV$$

Strain energy

$$U = \frac{1}{2} \int_V \boldsymbol{\varepsilon}^T \mathbf{C} \boldsymbol{\varepsilon} dV$$

External virtual works

$$W_{\text{ext}} = \int_V \mathbf{u}^T \mathbf{R} \mathbf{f} dV + \int_S \mathbf{u}^T \mathbf{R} \mathbf{t} dS \quad \leftarrow (\mathbf{f}, \mathbf{t}) \text{ expressed in } \mathbf{Rm}$$

Displacement discretization



Discretized displacement field

- Rayleigh-Ritz formulation
- Finite Element formulation

$$\Rightarrow \quad \mathbf{u}(\mathbf{x}, t) = \sum_{i=1}^n \Phi_i(\mathbf{x}) u_i(t)$$

Displacement discretization



Generic equations of motion

$$\mathbf{M}\ddot{\mathbf{u}} + (\mathbf{D} + \mathbf{G}(\Omega))\dot{\mathbf{u}} + \left(\mathbf{K}(\mathbf{u}) + \mathbf{P}(\dot{\Omega}) + \mathbf{N}(\Omega) \right) \mathbf{u} = \mathbf{R}(\Omega) + \mathbf{F}$$

Structural matrices

- mass matrix $\mathbf{M} = \int_{\mathbb{V}} \rho \Phi^T \Phi dV$
- gyroscopic matrix $\mathbf{G} = \int_{\mathbb{V}} 2\rho \Phi^T \Omega \Phi dV$
- centrifugal stiffening matrix $\mathbf{N} = \int_{\mathbb{V}} \rho \Phi^T \Omega^2 \Phi dV$
- angular acceleration stiffening matrix $\mathbf{P} = \int_{\mathbb{V}} \rho \Phi^T \dot{\Omega} \Phi dV$
- stiffness matrix $\mathbf{K} = \int_{\mathbb{V}} \sigma^T \varepsilon dV = \int_{\mathbb{V}} \varepsilon^T(\mathbf{u}) \mathbf{C} \varepsilon(\mathbf{u}) dV \quad \leftarrow \text{nonlinear in } \mathbf{u}$
- damping matrix \mathbf{D} (several different definitions)

External force vectors

- inertial forces $\mathbf{R} = - \int_{\mathbb{V}} \rho \Phi^T (\mathbf{R}^T \ddot{\mathbf{s}} + \dot{\Omega} \mathbf{x} + \Omega^2 \mathbf{x}) dV$
- external forces $\mathbf{F} = \int_{\mathbb{V}} \Phi^T \mathbf{f} dV + \int_{\mathbb{S}_F} \Phi^T \mathbf{t} dS$



Displacement discretization

Generic equations of motion

$$\mathbf{M}\ddot{\mathbf{u}} + (\mathbf{D} + \mathbf{G}(\Omega))\dot{\mathbf{u}} + \left(\mathbf{K}(\mathbf{u}) + \mathbf{P}(\dot{\Omega}) + \mathbf{N}(\Omega) \right) \mathbf{u} = \mathbf{R}(\Omega) + \mathbf{F}$$

Choice space functions Φ and time contributions \mathbf{u}

- order-reduced models or modal reductions
- 1D, 2D or 3D elasticity
- beam and shell theories (Euler-Bernoulli, Timoshenko, Reissner-Mindlin. . .)
- complex geometries: bladed-disks

Other simplifying assumptions

- constant velocity along a single axis of rotation
- no gyroscopic terms
- no centrifugal stiffening
- localized vs. distributed imbalance
- isotropy or anisotropy of the shaft cross-section

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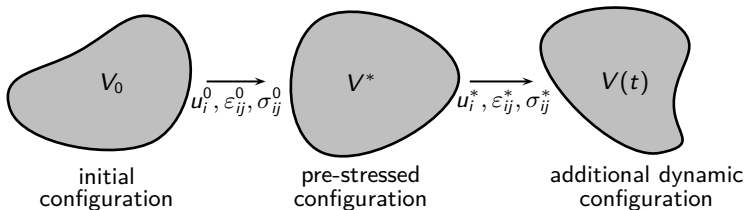
Static equilibrium



Solution and pre-stressed configuration

Find displacement \mathbf{u}^0 , solution of:

$$(\mathbf{K}(\mathbf{u}^0) + \mathbf{N}(\Omega)) \mathbf{u}^0 = \mathbf{R}(\Omega) + \mathbf{F}$$



Applications

- slender structures
- plates, shells
- shaft with axial loading
- radial traction and blade untwist

Modal analysis



Eigensolutions

- Defined with respect to the pre-stressed configuration V^*
- State-space formulation

$$\begin{bmatrix} \mathbf{M} & \mathbf{D} + \mathbf{G}(\Omega) \\ \mathbf{0} & -\mathbf{M} \end{bmatrix} \begin{pmatrix} \ddot{\mathbf{u}} \\ \dot{\mathbf{u}} \end{pmatrix} + \begin{bmatrix} \mathbf{0} & \mathbf{K}(\mathbf{u}^0) + \mathbf{N}(\Omega) \\ \mathbf{M} & \mathbf{0} \end{bmatrix} \begin{pmatrix} \dot{\mathbf{u}} \\ \mathbf{u} \end{pmatrix} = \begin{pmatrix} \mathbf{0} \\ \mathbf{0} \end{pmatrix} \quad (1)$$

- Consider:

$$\mathbf{y} = \begin{pmatrix} \dot{\mathbf{u}} \\ \mathbf{u} \end{pmatrix} = \mathbf{A}e^{\lambda t} \quad \text{and find } (\mathbf{y}, \lambda) \text{ solution of (1)}$$

Comments

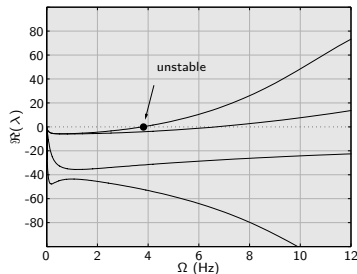
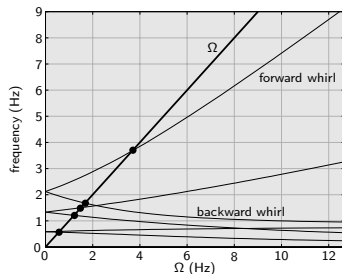
- Ω -dependent complex (conjugate) eigenmodes and eigenvalues
- Right and left eigenmodes
- Whirl motions
- **Campbell diagrams and stability conditions**



Modal analysis

Campbell diagrams

- Coincidence of vibration sources and ω -dependent natural resonances
- Quick visualisation of vibratory and design problems



Stability

$$\exists \lambda_i \mid \Re(\lambda_i) > 0 \Rightarrow \text{unstable}$$

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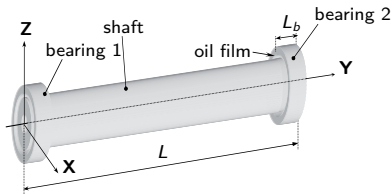
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Case 1: flexible shaft bearing system

Rotating shaft bearing system

- Constant velocity
- Small deflections
- Elementary slice \Leftrightarrow rigid disk



Quantities of interest

- Kinetic Energy

$$E_K = \frac{\rho S}{2} \int_0^L (\dot{u}^2 + \dot{w}^2) dy + \frac{\rho I}{2} \int_0^L \left[\left(\frac{\partial \dot{u}}{\partial y} \right)^2 + \left(\frac{\partial \dot{w}}{\partial y} \right)^2 \right] dy + \rho I L \Omega^2 - 2 \rho I \Omega \int_0^L \frac{\partial \dot{u}}{\partial y} \frac{\partial w}{\partial y} dy$$

- Strain Energy $U = \frac{EI}{2} \int_0^L \left[\left(\frac{\partial^2 u}{\partial y^2} \right)^2 + \left(\frac{\partial^2 w}{\partial y^2} \right)^2 \right] dy$

- Virtual Work of external forces $\delta W = F \delta u + G \delta w$

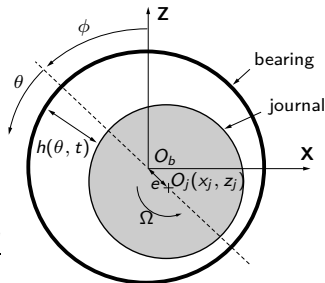


Case 1: flexible shaft bearing system

Reynolds' equation

- h journal/bearing clearance
- μ fluid viscosity
- Ω angular velocity of the journal
- R outer radius of the beam
- p film pressure

$$\frac{\partial}{\partial y} \left(\frac{h^3}{6\mu} \frac{\partial p}{\partial y} \right) + \frac{1}{R^2} \frac{\partial}{\partial \theta} \left(\frac{h^3}{6\mu} \frac{\partial p}{\partial \theta} \right) = \Omega \frac{\partial h}{\partial \theta} + 2 \frac{\partial h}{\partial t}$$



Bearing forces

- $H_j = 1 - Z_j \cos(\theta + \phi) + X_j \sin(\theta + \phi)$
- $G = Z_j \sin(\theta + \phi) + X_j \cos(\theta + \phi) - 2(\dot{Z}_j \cos(\theta + \phi) - \dot{X}_j \sin(\theta + \phi))$

$$F_x = -\frac{\mu R L_b^3 \Omega}{2c^2} \int_0^\pi \frac{G \sin(\theta + \phi)}{H_j^3} d\theta; \quad F_z = \frac{\mu R L_b^3 \Omega}{2c^2} \int_0^\pi \frac{G \cos(\theta + \phi)}{H_j^3} d\theta$$



Case 1: flexible shaft bearing system

Linearization

- Equilibrium position X_e, Z_e
- First order Taylor series of the nonlinear forces

$$K_{XX} = \left. \frac{\partial F_X}{\partial X} \right|_e; \quad K_{XZ} = \left. \frac{\partial F_X}{\partial Z} \right|_e; \quad K_{ZX} = \left. \frac{\partial F_Z}{\partial X} \right|_e; \quad K_{ZZ} = \left. \frac{\partial F_Z}{\partial Z} \right|_e$$

$$C_{XX} = \left. \frac{\partial F_X}{\partial \dot{X}} \right|_e; \quad C_{XZ} = \left. \frac{\partial F_X}{\partial \dot{Z}} \right|_e; \quad C_{ZX} = \left. \frac{\partial F_Z}{\partial \dot{X}} \right|_e; \quad C_{ZZ} = \left. \frac{\partial F_Z}{\partial \dot{Z}} \right|_e$$

Field of displacement

$$U(x, t) = \sum_{i=1}^N \phi_i(x) u_i(t); \quad W(x, t) = \sum_{i=1}^N \phi_i(x) w_i(t) \quad \Rightarrow \quad \mathbf{x} = (\mathbf{u}, \mathbf{w})^T$$

Linear equations of motion

$$\mathbf{M}\ddot{\mathbf{x}} + (\mathbf{G} + \mathbf{C}_b)\dot{\mathbf{x}} + (\mathbf{K} + \mathbf{K}_b)\mathbf{x} = \mathbf{0}$$

Case 1: flexible shaft bearing system



Linear equations of motion

$$\mathbf{M}\ddot{\mathbf{x}} + (\Omega\mathbf{G} + \mathbf{C}_b(\Omega))\dot{\mathbf{x}} + (\mathbf{K} + \mathbf{K}_b(\Omega))\mathbf{x} = \mathbf{F}_{NL}$$

$$\mathbf{M} = \begin{bmatrix} \mathbf{A} + \mathbf{B} & \mathbf{0} \\ \mathbf{0} & \mathbf{A} + \mathbf{B} \end{bmatrix}; \quad \mathbf{G} = \begin{bmatrix} \mathbf{0} & -2\mathbf{B} \\ 2\mathbf{B} & \mathbf{0} \end{bmatrix}; \quad \mathbf{K} = \begin{bmatrix} \mathbf{C} & \mathbf{0} \\ \mathbf{0} & \mathbf{C} \end{bmatrix}$$

$$\mathbf{A} = \rho S \int_0^L \boldsymbol{\Phi}^T \boldsymbol{\Phi} dy; \quad \mathbf{B} = \rho I \int_0^L \boldsymbol{\Phi}_{,y}^T \boldsymbol{\Phi}_{,y} dy; \quad \mathbf{C} = EI \int_0^L \boldsymbol{\Phi}_{,yy}^T \boldsymbol{\Phi}_{,yy} dy$$

Comments

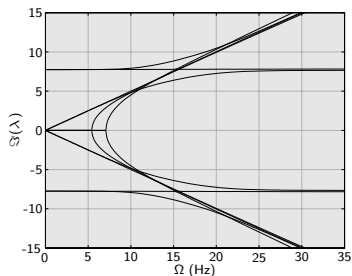
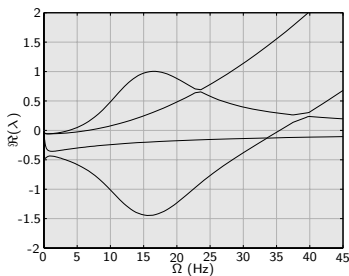
- \mathbf{K}_b circulatory matrix \rightarrow destabilizes the system
- \mathbf{C}_b symmetric damping matrix
- both matrices act on the shaft at the bearing locations (external virtual work)

Case 1: flexible shaft bearing system



Modal analysis

- Equilibrium position for each Ω
- \mathbf{C}_b , \mathbf{K}_b for each Ω
- Modal analysis for each Ω



Stability: linear vs. nonlinear models



Case 1: flexible shaft bearing system

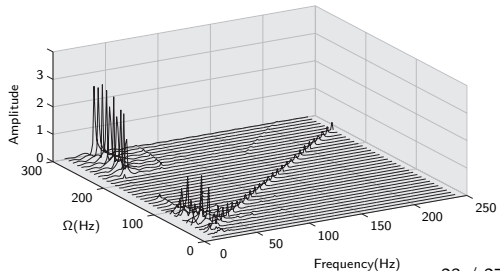
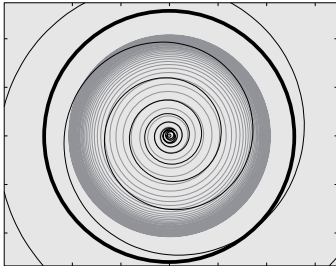


Modal analysis

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Stability: linear vs. nonlinear models

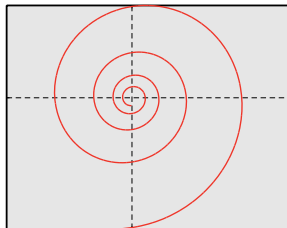
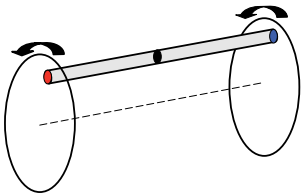


Case 1: flexible shaft bearing system

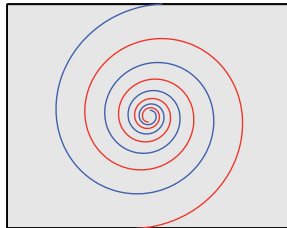
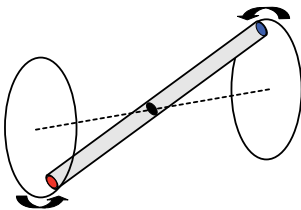


A few modes

- cylindrical modes



- conical modes

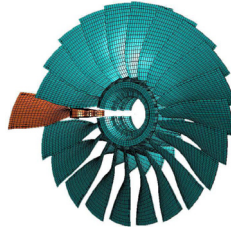




Case 2: bladed disks

Definition

- Closed replication of a sector
- Cyclic-symmetry

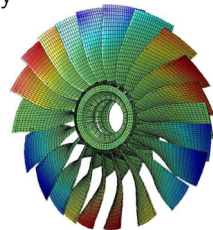


Mathematical properties

- Invariant with respect to the axis of rotation
- Block-circulant mass and stiffness matrices
- Pairs of orthogonal modes with identical frequency

Numerical issues

- No damping and gyroscopic matrices
- Determination of \mathbf{M} and \mathbf{K}
- Notion of mistuning
- Constant Ω

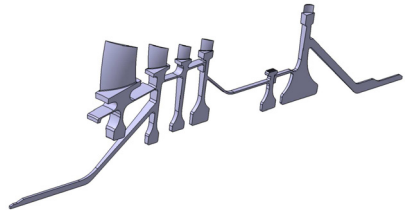




Case 2: bladed disks

Multi-stage configuration

- Closed replication of a "slice"
- Different number of blades
- No cyclic-symmetry

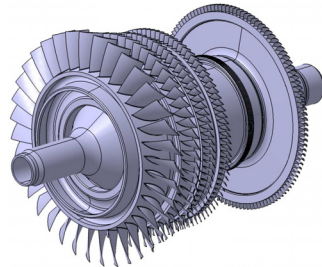


Numerical issues

- No damping and gyroscopic matrices
- Determination of **M** and **K**
- Notion of mistuning
- Constant Ω

Next-generation calculations

- Nonlinear terms
- Supporting+transmission+operating components
- Damping, gyroscopic terms, stiffening
- Time-dependent Ω



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